

# INDEPENDENCE<sup>®</sup>

Aluminum Fencing



Quality Products, Exceptional Service,  
Outstanding People



*Independence® Aluminum Fencing by Master Halco is designed to create a stylish space while providing added security to homes with children and pets.*

*With a wide variety of styles, grades, finishes and accessories, it's easy to add curb appeal and charm to a home while satisfying every taste and budget.*

*Independence Aluminum Fencing combines the most stringent quality standards with the state-of-the-art compounds to resist peeling, flaking, corrosion, rotting or rusting.*

*Extremely durable and low-maintenance, an Independence Aluminum Fence will keep its great looks for years to come.*



*Quality Products, Exceptional Service,  
Outstanding People*



## INDEPENDENCE ALUMINUM FENCING

Independence Aluminum Fencing is available in a wide assortment of styles in 3 grades — Independence Premium, Independence Plus and Independence — that increase in durability at each level.

Six distinct panel styles are available in a wide assortment of sizes and 4 finishes. All fences in the Independence line feature matching walk and drive gates available to complement each panel style and finish.

***And with more than 50 years of fencing experience, Independence Aluminum Fencing by Master Halco is backed by a transferable limited lifetime warranty — one the industry's best.***

## DISTINCTIVE FEATURES

- Our state-of-the-art powder coating process ensures whatever finish you choose will hold up to the elements. All Independence Aluminum Fencing finishes meet and exceed AAMA 2604 specifications. Advance weather testing proves our powder coating finish performs at twice the performance of our competitors.
- An innovative hidden fastener system locks the panel together from the inside — providing clean lines by hiding unsightly fasteners.
- All Independence Aluminum Fencing panels are rackable to follow variations in terrain — up to 36" for 6' wide panels and up to 48" for 8' panels.



## INDEPENDENCE PREMIUM

Independence Premium panels combine an elegant appearance with superior performance.

- 1<sup>3</sup>/<sub>16</sub>" x 1<sup>1</sup>/<sub>2</sub>" Rails
- 3/4" x 3/4" Square Pickets
- 2<sup>1</sup>/<sub>2</sub>" x 2<sup>1</sup>/<sub>2</sub>" Square Posts
- 8' Wide Panels — Rackability up to 48"
- Available in Black, Bronze, White and Matte Black\*
- Hidden Panel Fastener System



## INDEPENDENCE PLUS

Independence Plus panels offer variety in style and a clean, neighbor-friendly look.

- 1" x 1" Rails
- 3/4" x 3/4" Square Pickets
- 2" x 2" or 2<sup>1</sup>/<sub>2</sub>" x 2<sup>1</sup>/<sub>2</sub>" Square Posts
- 6' Wide Panels — Rackability up to 36"
- Available in Black, Bronze, White and Matte Black\*
- Hidden Panel Fastener System



## INDEPENDENCE

Independence panels are simple and sleek, providing protection for any outdoor space.

- 1" x 1" Rails
- 5/8" x 5/8" Square Pickets
- 2" x 2" Posts
- 6' Wide Panels — Rackability up to 36"
- Available in Black, Bronze, White and Matte Black\*
- Hidden Panel Fastener System

**BLACK**

**BRONZE**

**WHITE**

**MATTE BLACK\***

*\*Matte Black available in select styles*



*\*Matte Black available in select styles*

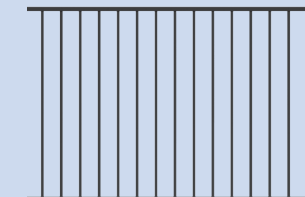
## UNIVERSAL TOP

The Independence Aluminum Fencing line of Universal Top panels are contemporary, uniform and complement any home or establishment.

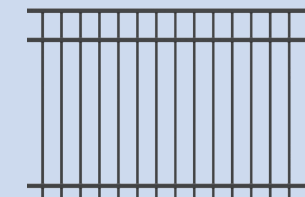
- Available in all 3 grades (*Independence Premium, Independence Plus and Independence*)
- Ranges in height from 3' to 6'
- Available in 6' and 8' widths
- Most styles available in all 4 finishes (*Black, Bronze, White and Matte Black*)
- Feature 2-, 3-, and 4-rail styles and a modified 3-rail panel with a flush bottom rail



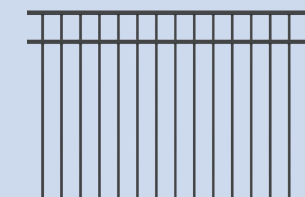
*Certain heights of Universal Top 3-Rail with a flush bottom rail meet pool code regulations by increasing the distance between rails while maintaining a desired height.*



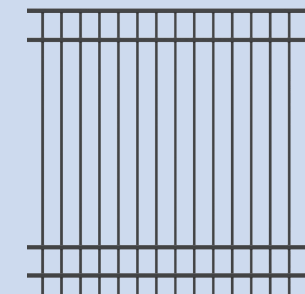
**UNIVERSAL TOP 2-RAIL**  
4' TALL



**UNIVERSAL TOP 3-RAIL**  
3', 4' AND 5' TALL



**UNIVERSAL TOP 3-RAIL (FLUSH BOTTOM)**  
42", 4', 54" AND 5' TALL



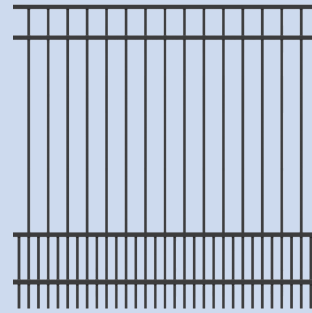
**UNIVERSAL TOP 4-RAIL**  
6' TALL  
*Independence Premium available in 3-Rail only*



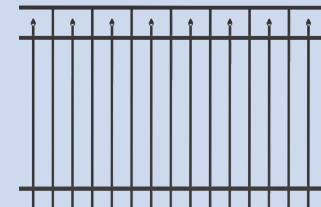
## UNIVERSAL TOP "PUPPY PICKET"

The Universal Top "Puppy Picket" panel allows you to keep small pets safe. Available in 4', 5' and 6' heights, the top section features standard picket spacing while the bottom is a tighter fit with double the number of pickets.

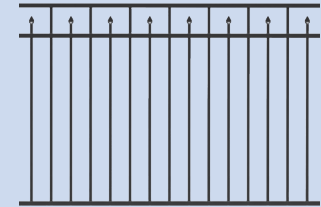
Our Puppy Picket panels are all 6' wide and available in Independence grade only.



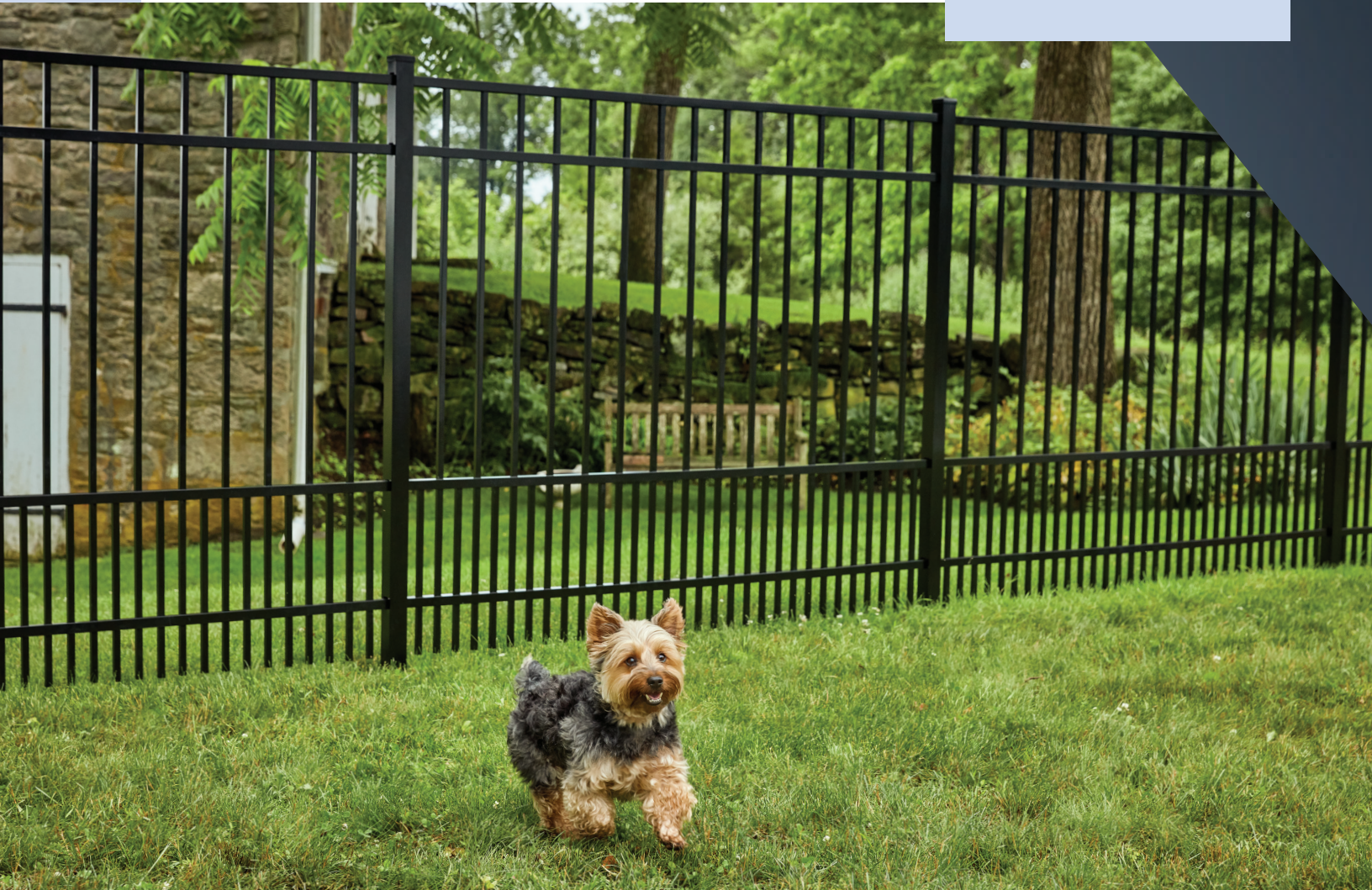
**UNIVERSAL TOP  
"PUPPY PICKET"**  
4', 5' AND 6' TALL  
*Available in Independence only*



**UNIVERSAL SPEAR TOP  
3-RAIL**  
3', 4' AND 5' TALL



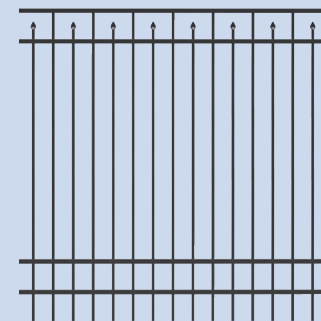
**UNIVERSAL SPEAR TOP  
3-RAIL  
(FLUSH BOTTOM)**  
42", 4', 54" AND 5' TALL



## UNIVERSAL SPEAR TOP

The Independence Aluminum Fencing line of Universal Spear Top panels are the modern day version of the classic spear style. Clean, sleek lines surround the traditional spear picket for a look that is stately, yet contemporary.

- Available in all 3 grades (*Independence Premium, Independence Plus and Independence*)
- Ranges in height from 3' to 6'
- Available in 6' and 8' widths
- Most styles available in all 4 finishes (*Black, Bronze, White and Matte Black*)
- Feature 3- and 4-rail styles and a modified 3-rail panel with a flush bottom rail



**UNIVERSAL SPEAR TOP  
4-RAIL**  
6' TALL  
*Independence Premium  
available in 3-Rail only*

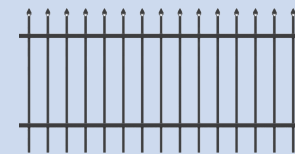
## SPEAR TOP

The Independence Aluminum Fencing Spear Top panels offer the look of traditional wrought iron with the benefit of a durable, low maintenance finish.

- Available in all 3 grades (*Independence Premium, Independence Plus and Independence*)
- Ranges in height from 3' to 6'
- Available in 6' and 8' widths
- Most styles available in all 4 finishes (*Black, Bronze, White and Matte Black*)
- Feature 2-, 3- and 4-rail styles and a modified 3-rail panel with a flush bottom rail

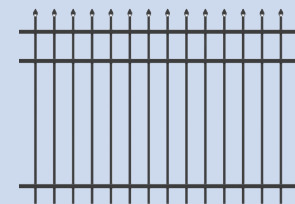


*Our hidden fastener system creates a "good neighbor" fence that's equally attractive on both sides.*

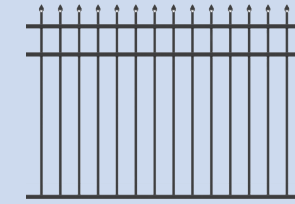


**SPEAR TOP 2-RAIL  
3' TALL**

*Available in Independence and Independence Plus only*

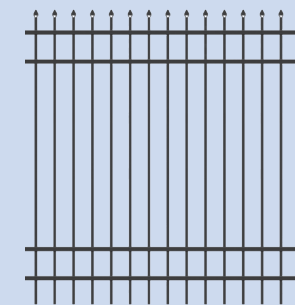


**SPEAR TOP 3-RAIL  
4' AND 5' TALL**



**SPEAR TOP 3-RAIL  
(FLUSH BOTTOM)  
4' AND 5' TALL**

*Available in Independence and Independence Plus only*



**SPEAR TOP 4-RAIL  
6' TALL**

*Independence Premium available in 3-Rail only*



## PICKET TOP NO CRIMP

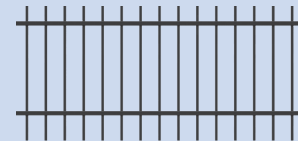
When you are searching for a great value in an elegant fence that also provides safety, security and containment, Independence Aluminum Fencing offers its line of Picket Top No Crimp panels.

The lasting beauty and ease of installation — combined with the ability to customize the panel to your style by adding finials — make this fence a great option for any budget.

- Available in all 3 grades (*Independence Premium, Independence Plus and Independence*)
- Ranges in height from 3' to 6'
- Available in 6' and 8' widths
- Most styles available in all 4 finishes (*Black, Bronze, White and Matte Black*)
- Feature 2-, 3- and 4-rail styles

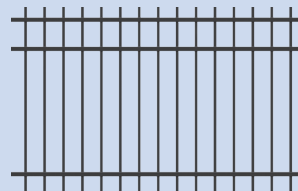


*Finials add a decorative finish to picket top no crimp panels — giving your fence that wow factor!*



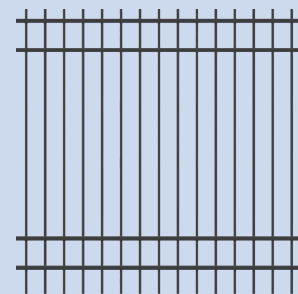
### PICKET TOP NO CRIMP 2-RAIL

3' TALL  
*Available in Independence and Independence Plus only*



### PICKET TOP NO CRIMP 3-RAIL

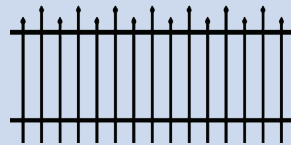
4' AND 5' TALL



### PICKET TOP NO CRIMP 4-RAIL

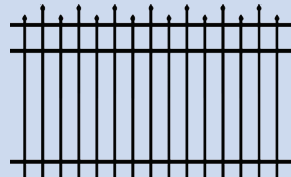
6' TALL  
*Independence Premium available in 3-Rail only*



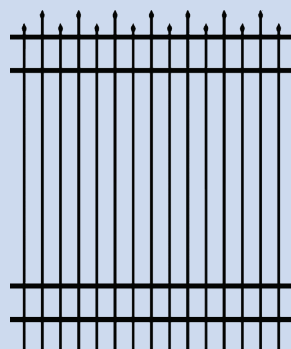


**STAGGERED SPEAR  
2-RAIL  
3' TALL**

*Available in Independence  
and Independence Plus only*



**STAGGERED SPEAR  
3-RAIL  
4' AND 5' TALL**



**STAGGERED SPEAR  
4-RAIL  
6' TALL**

*Independence Premium  
available in 3-Rail only*

## STAGGERED SPEAR

You'll find an old world, stately charm with Independence Aluminum Fencing Staggered Spear panels. Set yourself apart from your neighbors by choosing this distinctive style.

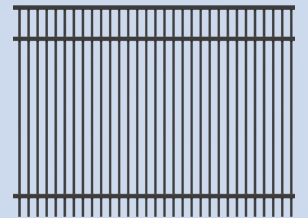
- Available in all 3 grades (*Independence Premium, Independence Plus and Independence*)
- Available in 6' and 8' widths
- Ranges in height from 3' to 6'
- Available in 3 finishes (*Black, Bronze and White*)
- Feature 2-, 3- and 4-rail styles



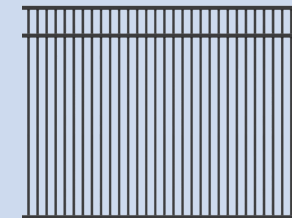
## DOUBLE PICKET

The Independence Aluminum Fencing Double Picket line is a great option to increase safety and security for small children and pets.

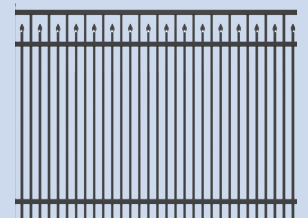
Available in Independence grade only, all Double Picket panels feature twice the number of pickets and a tighter 1½" picket spacing.



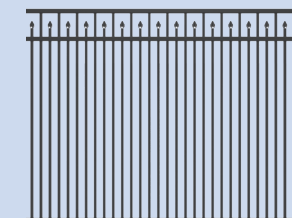
**UNIVERSAL TOP  
DOUBLE PICKET  
3', 4', 5' and 6' TALL  
6' panel features 4 rails**



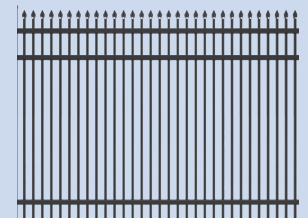
**UNIVERSAL TOP  
DOUBLE PICKET  
(FLUSH BOTTOM)  
54" TALL**



**UNIVERSAL SPEAR TOP  
DOUBLE PICKET  
3', 4', 5' and 6' TALL  
6' panel features 4 rails**



**UNIVERSAL SPEAR TOP  
DOUBLE PICKET  
(FLUSH BOTTOM)  
54" TALL**



**SPEAR TOP DOUBLE  
PICKET  
3', 4', 5' and 6' TALL  
6' panel features 4 rails**

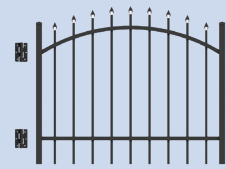


## GATES

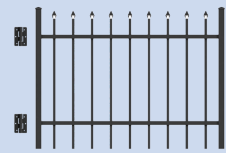
Complete your aluminum fence project with a walk or drive gate in styles and finishes to match your fence. All Independence Aluminum Fencing gates are fully welded giving a clean, smooth appearance and include self-closing hinges.

Double drive gates can be created with two straight walk gates or are available in arched and estate styles to match your fence. Independence Aluminum Fencing gates are available to match any size or finish.

- Available in walk and drive gates
- Matching panel and gate styles, finishes and grades
- Straight, Arched or Estate (*double drive only*) styles available
- Self-closing, color-matched hinges
- Custom widths and racked gates available special order
- Made of high quality aluminum with no visible fasteners
- Transferable Limited Lifetime Warranty



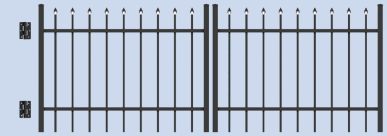
ARCHED WALK GATE



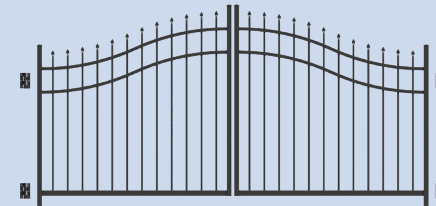
STRAIGHT WALK GATE



ARCHED DOUBLE DRIVE GATE



STRAIGHT DOUBLE DRIVE GATE



ESTATE DOUBLE DRIVE GATE



**BOERBOEL®**

## PREMIUM BOERBOEL® HARDWARE

No fence is complete without the proper hardware to make sure gates stay closed and your property remains secured. Boerboel® hinges come standard with your Independence Aluminum Fencing gates. Latches can be purchased separately.

▼ Boerboel's premium **Locking Safety Pool Latch** — featuring a superior magnet that offers closure and key-locking feature — is available in both standard and compact sizes. Offering security and safety, with proven results, this latch has surpassed a one million cycle test to ensure safety.



▶ Boerboel also offers a **1- or 2-Sided Key Access Locking Gravity Latch** that features easy push button access. Ideal for any gate type, the locking gravity latch has no visible fasteners.



▲ **Standard Butterfly Hinges** come standard with gates up to 60" wide.



▼ **Heavy-Duty Butterfly Hinges** come standard with any gate in the Independence Aluminum Fencing line, accommodating gates up to 96" wide.



▲ Stainless steel **Heavy-Duty Drop Rods** are well-suited for double drive gates. Drop rods are available in 24", 36" and 48" heights.



*Double drive gates can be created with two straight walk gates or are available in arched and estate styles to match your fence.*

# POOL CODE SPECIFICATIONS

Independence Aluminum Fencing has several pool code approved panels with either "thru picket" or flush bottom styles. Flush bottom rails allow a panel to meet pool code regulations by increasing the distance between rails while maintaining a desired height. Pool codes not only vary by state, but also by locality. Be sure to check the codes in your area before ordering.



## PANEL SPECIFICATIONS

- Fence panel must be at least 48" tall
- Distance from the top of the bottom rail to the top of the next highest rail must be at least 45"
- Spacing between pickets must be less than 4"
- Space from the bottom of the bottom rail or picket should be 2" off the ground

## GATE SPECIFICATIONS

- Must have self-closing hinges and self-closing latches
- Need to open out (away from pool area)
- Opening mechanism of the latch must be at least 54" above the ground
- Must not use a cross brace on gates



## HEIGHT OPTIONS (POOL CODE COMPLIANT)

Universal Top 6' Tall	Universal Top "Puppy Picket" 6' Tall	Universal Spear Top 6' Tall	Spear Top 6' Tall	Picket Top No Crimp 6' Tall	Staggered Spear 6' Tall
Universal Spear Top 5' and 6' Tall	Universal Spear Top (Flush Bottom) 54" and 5' Tall	Spear Top 5' and 6' Tall	Spear Top (Flush Bottom) 5' Tall	Picket Top No Crimp 5' and 6' Tall	Staggered Spear 5' Tall
Universal Top 4' Tall	Universal Top 5' and 6' Tall	Universal Top (Flush Bottom) 54" and 5' Tall			
Universal Top Double Picket 5' and 6' Tall	Universal Top Double Picket (Flush Bottom) 54" Tall	Universal Spear Top Double Picket 5' and 6' Tall	Universal Spear Top Double Picket (Flush Bottom) 54" Tall	Spear Top Double Picket 5' and 6' Tall	

*Our fences meet national pool codes. Check with your neighborhood, county, city or municipal codes to ensure compliance with local ordinances.*

**Independence® Aluminum Fencing by Master Halco  
Transferable Limited Lifetime Warranty**

**WHO IS COVERED:**

- The limited lifetime warranty covers single-family residential properties only. This limited warranty extends to the original purchaser and one (1) individual transferee as specified herein.
- A thirty (30) year limited warranty covers any other type of building or property including those owned by corporations, governmental agencies, partnerships, trusts, religious organizations, schools, condominiums, homeowner associations, cooperative housing arrangements and apartment buildings. The warranty period will be thirty (30) years following the original date of Product purchase.

**WHAT IS COVERED:** Master Halco warrants that its aluminum fencing products ("Product") will be free from defects in material and workmanship for the warranty period. This limited warranty is valid beginning on the date of Product purchase.

Master Halco warrants the Product against peeling, flaking, rotting, chipping, cracking, blistering, splintering, corrosion and rusting; or abnormal discoloration/fading\* under normal atmosphere and weather conditions.

*\*After prolonged exposure to outdoor environments, all products will experience some gradual fading over time and is considered normal (up to a standard variation determined by Delta E color measurement, not to exceed Delta 5). Degrees of fading vary depending on geographical location, air pollution, exposure and other factors.*

**WHAT THIS WARRANTY DOES NOT COVER:** This limited warranty does not cover damage resulting from: misuse, abuse, improper storage or handling, improper installation, other aluminum products and accessories that are not manufactured by Master Halco, or manufactured for specific use in aluminum fence applications; impact of foreign objects, fire, earthquake, flood, lighting, hail, hurricane, tornado or other casualty or act of God; movements, distortion, collapse or settling of ground or structure on which the fence is installed. This limited warranty does not cover costs of removal or disposal of product, or reinstallation of replacement product.

**WHAT MASTER HALCO DOES TO REMEDY THE PROBLEM:** Should your Master Halco product prove defective under warranty, visit the website or call the phone number listed below. Master Halco requires written notice or phone call within thirty (30) days of discovering the defect and you must show original proof of purchase receipt. You will be required to provide to Master Halco pictures and/or samples of the defective Product. If it is determined by Master Halco, in its sole discretion, the Product has a manufacturer defect, Master Halco will replace or repair with new or equivalent products; labor is not included in warranty. If the Product is discontinued, Master Halco will repair or replace the Product with a product in comparable quality or price range.

Master Halco reserves the right to discontinue or modify any of its products, including the color of its products without notice to the purchaser. Master Halco does not warrant that any replacement material will match or be identical to the original Product as replacement products may vary in color or gloss in comparison to the original Product as a result of normal weathering.

**TRANSFEREE COVERAGE:** Limited lifetime warranty coverage will be extended to one (1) transferee with the following limitations: the one (1) transfer shall only be from residential homeowner (original Product purchaser) to a second homeowner. After a transfer, the warranty is valid thirty (30) years from the date of the original purchase.

The thirty (30) year limited warranty for commercial installations cannot be transferred.

**REGISTRATION:** To activate this warranty, fill out the product registration form on the website listed below, or mail the completed registration card to Master Halco. Registration of Product must be within thirty (30) days from date of Product purchase for warranty to be valid.

Except as expressly set forth in this warranty, Master Halco HEREBY EXPRESSLY DISCLAIMS ANY REPRESENTATION, WARRANTY, PROMISE, GUARANTEE OR OTHER ASSURANCE OF ANY KIND, EXPRESS OR IMPLIED, ORAL OR WRITTEN, STATUTORY OR OTHERWISE, RELATING TO THE PRODUCT. STATE LAW WILL DETERMINE THE PERIOD OF TIME FOLLOWING THE SALE THAT YOU MAY SEEK A REMEDY UNDER THE IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

NO DISTRIBUTOR, DEALER OR OTHER PERSON IS AUTHORIZED BY MASTER HALCO TO CHANGE THIS WARRANTY OR TO MAKE ANY ADDITIONAL REPRESENTATION, WARRANTY, PROMISE, GUARANTEE OR OTHER ASSURANCE ON BEHALF OF MASTER HALCO RELATING TO THE PRODUCT. THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS WHICH VARY STATE TO STATE.

**LIMITATION OF LIABILITY:** THE REMEDIES DESCRIBED ABOVE ARE YOUR SOLE AND EXCLUSIVE REMEDIES AND MASTER HALCO'S ENTIRE LIABILITY FOR ANY BREACH OF THIS LIMITED WARRANTY. MASTER HALCO'S LIABILITY SHALL UNDER NO CIRCUMSTANCES EXCEED THE ACTUAL AMOUNT PAID BY YOU FOR THE DEFECTIVE PRODUCT, NOR SHALL MASTER HALCO BE LIABLE FOR ANY CONSEQUENTIAL, INCIDENTAL, SPECIAL OR PUNITIVE DAMAGES OR LOSSES, WHETHER DIRECT OR INDIRECT. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU.

THIS WARRANTY IS VALID ONLY IN THE UNITED STATES AND CANADA.

This warranty is effective for products purchased after January 1, 2020.

This warranty can also be found online at: [www.MasterHalco.com/warranty/](http://www.MasterHalco.com/warranty/)

To register your fence online, go to: [www.MasterHalco.com/warranty/](http://www.MasterHalco.com/warranty/)

In case of a warranty claim, call **1-888-643-3623** or email [Inquiries@MasterHalco.com](mailto:Inquiries@MasterHalco.com)

**Boerboel® Gate Solutions/Hardware  
Limited Lifetime Warranty**

**WHO IS COVERED:** The limited lifetime warranty covers residential and commercial properties. This limited warranty extends to the original purchaser and one (1) transferee as specified herein.

**WHAT IS COVERED:** Master Halco warrants that its hardware products ("Product") will be free from defects in design, material and workmanship for the warranty period. This limited warranty is valid beginning on the date of Product purchase.

**WHAT THIS WARRANTY DOES NOT COVER:** This limited warranty will not cover normal wear and tear; failure to follow any procedures specified or recommended by Master Halco for the installation, operation and maintenance of the Product; any act or circumstance beyond Master Halco's control including tampering, unauthorized repairs, misuse, abnormal use, abuse, accident, damage after delivery to the consumer, damage caused by events beyond human control including but not limited to damage caused by animals or natural events, surface tarnishing and/or damage to components caused by corrosion or other environmental conditions; any defect of or in any framework or material supporting the Product; faulty workmanship of any person other than Master Halco, including the installer of the Product. This limited warranty does not cover costs of removal or disposal of product, or reinstallation of replacement product. Any service provided outside the scope of this limited warranty shall be at Master Halco's standard rate and terms then in effect.

**WHAT MASTER HALCO DOES TO REMEDY THE PROBLEM:** Should your Master Halco Product prove defective under warranty, visit the website or call the phone number listed below. Master Halco requires written notice or phone call within thirty (30) days of discovering the defect and you must show original proof of purchase receipt. You will be required to provide to Master Halco pictures and/or samples of the defective Product. If it is determined by Master Halco, in its sole discretion, the Product has a manufacturer defect, in material or workmanship Master Halco will replace or repair with new or equivalent products; labor is not included in warranty. If the Product is discontinued, Master Halco will repair or replace the Product with a product in comparable quality or price range.

Master Halco reserves the right to discontinue or modify any of its products, including the color of its products without notice to the purchaser. Master Halco does not warrant that any replacement material will match or be identical to the original Product as replacement products may vary in color or gloss in comparison to the original Product as a result of normal weathering.

Except as expressly set forth in this warranty, Master Halco HEREBY EXPRESSLY DISCLAIMS ANY REPRESENTATION, WARRANTY, PROMISE, GUARANTEE OR OTHER ASSURANCE OF ANY KIND, EXPRESS OR IMPLIED, ORAL OR WRITTEN, STATUTORY OR OTHERWISE, RELATING TO THE PRODUCT. STATE LAW WILL DETERMINE THE PERIOD OF TIME FOLLOWING THE SALE THAT YOU MAY SEEK A REMEDY UNDER THE IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

NO DISTRIBUTOR, DEALER OR OTHER PERSON IS AUTHORIZED BY MASTER HALCO TO CHANGE THIS WARRANTY OR TO MAKE ANY ADDITIONAL REPRESENTATION, WARRANTY, PROMISE, GUARANTEE OR OTHER ASSURANCE ON BEHALF OF MASTER HALCO RELATING TO THE PRODUCT. THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS WHICH VARY STATE TO STATE.

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THIS WARRANTY IS VALID ONLY IN THE UNITED STATES AND CANADA.

This warranty is effective for products purchased after January 1, 2020.

This warranty can also be found online at: [www.MasterHalco.com/warranty/](http://www.MasterHalco.com/warranty/)

To register your fence online, go to: [www.MasterHalco.com/warranty/](http://www.MasterHalco.com/warranty/)

In case of a warranty claim, call **1-888-643-3623** or email [Inquiries@MasterHalco.com](mailto:Inquiries@MasterHalco.com)



**REGISTRATION CARD**

**Independence Aluminum Fencing by Master Halco  
TRANSFERABLE LIMITED LIFETIME WARRANTY**

Thank you for your purchase of your Independence Aluminum Fencing product. Please take a moment to register your product to ensure your receipt of all the associated Master Halco warranty benefits.

**Please print and complete all lines of required information.**

NAME: \_\_\_\_\_

ADDRESS: \_\_\_\_\_

PHONE: \_\_\_\_\_

DATE PURCHASED: \_\_\_\_\_

WHICH FENCING PRODUCT DID YOU PURCHASE? \_\_\_\_\_

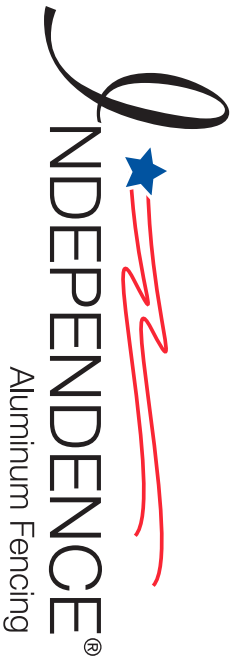
INSTALLER'S COMPANY NAME: \_\_\_\_\_

EMAIL: \_\_\_\_\_

DATE INSTALLED: \_\_\_\_\_



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Master Halco, Inc.  
3010 LBJ Freeway  
Suite 800  
Dallas, TX 75234

PLACE  
STAMP  
HERE

# ALUMINUM FENCE CARE & MAINTENANCE INSTRUCTIONS

## HOW DO I CLEAN MY ALUMINUM FENCE?

- On occasion you may want to spray your fence with a garden hose. This will remove grass clippings, dirt and fertilizer chemicals and keep it looking as new as possible.
- For light cleaning, rinse with water from bottom to top and back to bottom. This will clean the surface on the way up and prevent the collection of dirty “run down” and possible streaking. Air dry or wipe with a soft, lint free cloth.
- For more soiled areas, rinse the surface with clean water from the top to bottom. Use a sponge and clean with mild dish soap and water. Immediately rinse any “run down” to lower parts of the fence. Do not allow dish soap to collect or “puddle” on surfaces. Immediately rinse entire section with clean water. It is very important the dish soap does not dry on the surface. Air or wipe dry with a soft, lint free cloth. For stubborn, water-soluble debris, repeat steps above until clean.
- To remove calcium buildup, use CLR (Calcium, Lime and Rust) Cleaner. Follow the manufacturer's directions for use.
- In coastal areas, it is recommended that you frequently spray your fence with water to reduce accumulations of salt and dirt.

## MAINTENANCE TIPS

To maximize the life of your fence address these areas:

- Adjust the gate. As a reminder, gate adjustments and leveling are normal care and maintenance items that the homeowner is responsible for. Oil the gate hinges and tighten the screws.
- Do not let the gate swing in the wind. Keep it secured.
- Deter children from swinging on the gate.
- Re-compress and realign loose posts.
- Do not stack or mount any objects or material near your fence.

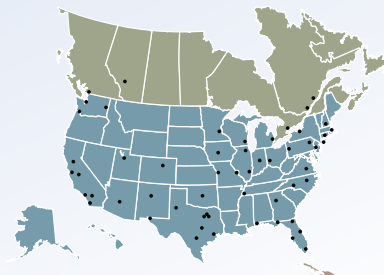


Quality Products, Exceptional Service,  
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