



INDEPENDENCE®  
Aluminum Railing



**MASTER  
HALCO®**

Quality Products, Exceptional Service,  
Outstanding People



With its classic styling and durable powder-coated finish, Independence® Aluminum Railing is the perfect addition to any porch, deck or balcony.

Our strong railing meets all commercial and residential building codes, will not rust or wear like old-style steel or iron railings and features a lifetime warranty.

Independence Aluminum Railing helps secure your outdoor living spaces and offers multiple options and accessories that will enhance your property.

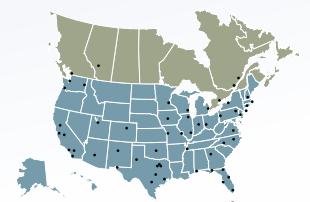


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MasterHalco.com  
888-643-3623

Branch service centers are located throughout North America.

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N02856



## FEATURES & BENEFITS

- Patented locking strip eliminates unsightly screws
- No sanding, staining or painting required
- Available in three finishes: Matte Black, White and Matte Bronze
- Meets and exceeds AAMA 2604 Specifications
- ICC code approved for IRC and IBC
- Transferable Limited Lifetime Warranty

## INDEPENDENCE® ALUMINUM RAILING

Independence Aluminum Railing products combine the most stringent quality standards with the most innovative compounds in our powder coated finish to resist peeling, flaking, corrosion, rotting or rusting.

Available in 36" and 42" heights in two colors with both residential and heavy-duty posts for home and commercial applications.

Independence Aluminum Railing has a sleek design that is great for any application and requires a low amount of maintenance.

With additional components — like our gate kit, stair rail sections, deck board adapter and post top offerings — your space can be customized to achieve your functional needs while fulfilling your own sense of style.



MATTE BLACK



WHITE

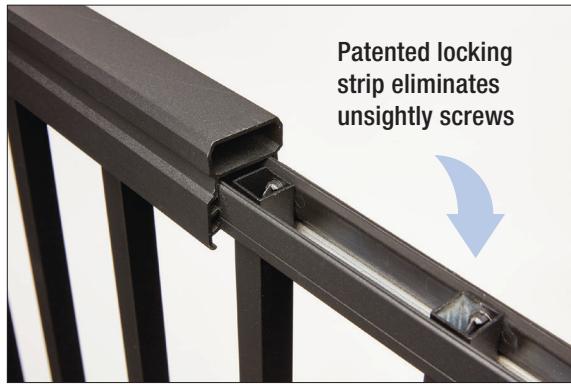
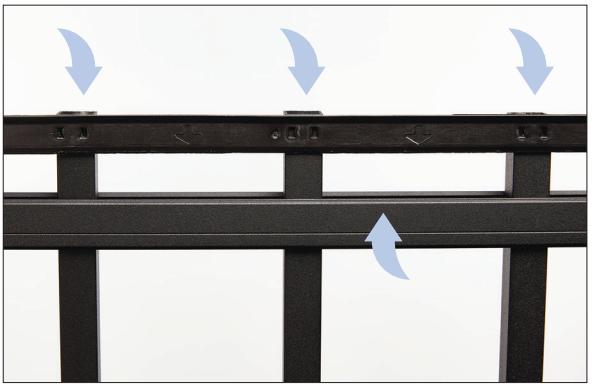


MATTE BRONZE



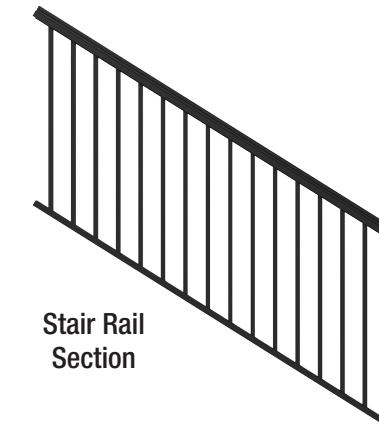
## PATENTED LOCKING STRIP

Using a patented construction system that connects the pickets and rails from the inside out and fortifies the core, this smart design also removes the need for unsightly screws which can become rusty and loosen over time. Our screwless design provides a clean, sleek profile.

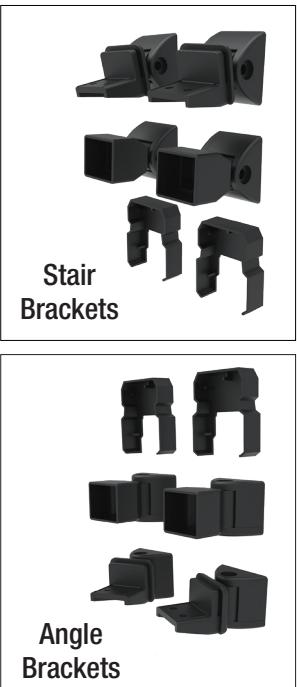


## STAIR RAIL SECTION

Stair Rail sections are available in 6' lengths in 36" and 42" heights. Using the Stair and Angle Brackets, Independence Aluminum Railing stair rails can be angled up to 38°.



Stair Rail Section



## SPECIFICATIONS

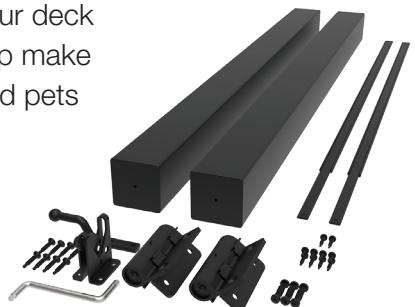
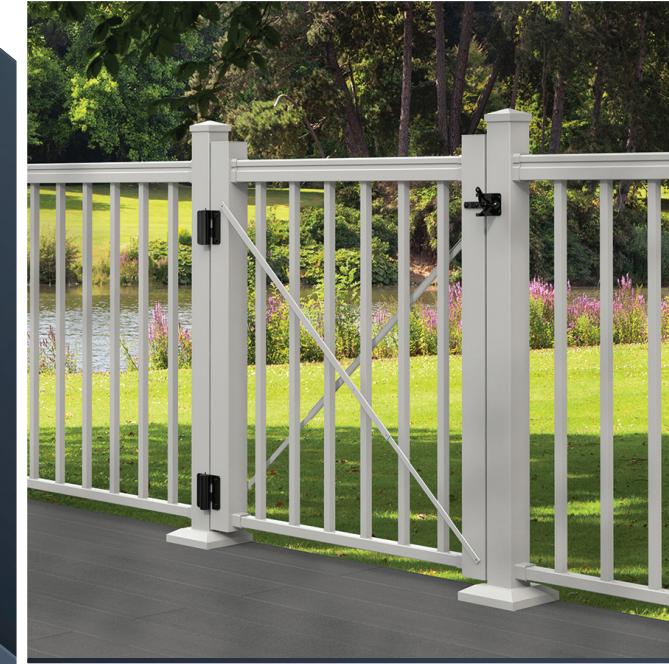
Independence Aluminum Railing is available in 6' and 8' widths and 36" and 42" heights.

Our railing system features:

- 2½" Posts
- 2⅛" Top Rail
- 1" Bottom Rail
- ¾" Square Balusters

## ALUMINUM GATE KITS

Gates that complement your railing style are available in 36" and 42" heights. Gates are a great way to enclose the railing on your deck or patio and help make sure children and pets stay safe.

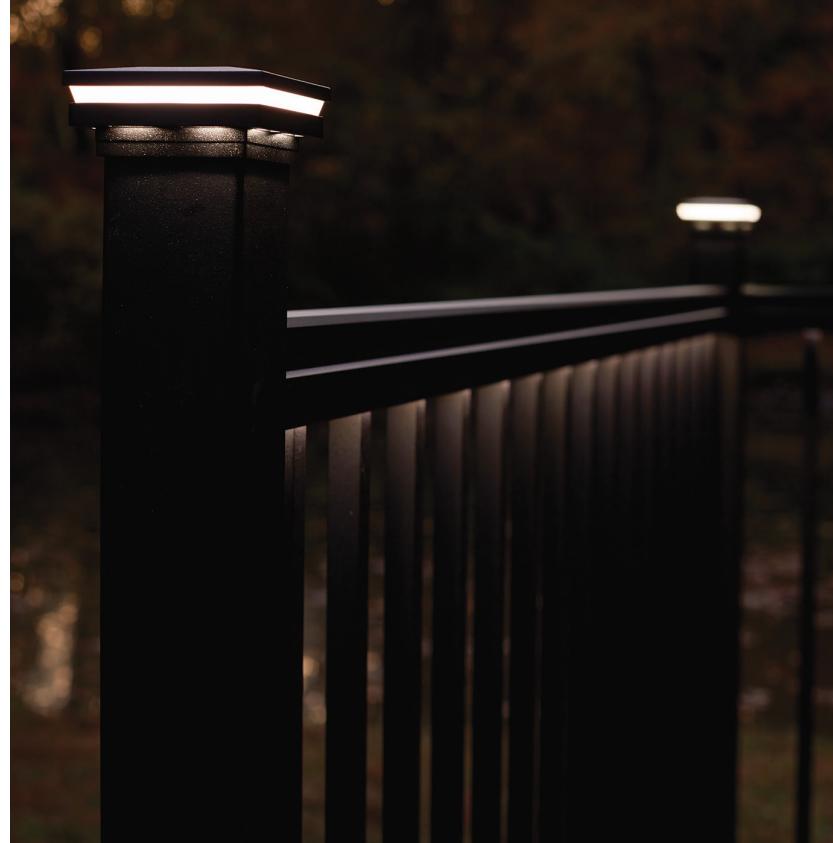


## POST TOPS AND LED LIGHTING



Finish off your railing with our standard Pyramid Post Tops or add a touch of illumination with our Solar Post Tops.

Our selection of LED lighting options can help enhance your deck, patio or porch. Easy-to-install, under-rail lights combined with our solar post tops create a dramatic lighting environment.



## DECK BOARD ADAPTER\*

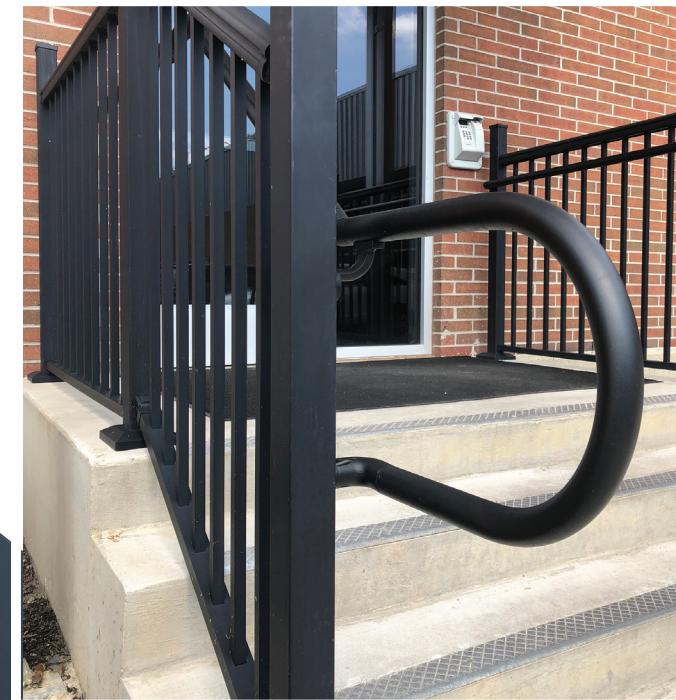


Create a "cocktail rail style" by using our deck board adapter to easily mount a deck board to your top rail.

*\* Deck boards need to be purchased separately.*

## ADA RAILING

Independence Aluminum Railing also offers a complete line of ADA compliant railing components to be installed. With all metal-to-metal connections, it's the perfect product for any stair or ramp that requires ADA code compliance.



## ALUMINUM RAILING CARE INSTRUCTIONS

- On occasion you may want to spray your railing with a garden hose. This will remove dirt and keep it looking as new as possible.
- For light cleaning, rinse with water from bottom to top and back to bottom. This will clean the surface on the way up and prevent the collection of dirty "run down" and possible streaking. Air dry or wipe with a soft, lint free cloth.
- For more soiled areas, rinse the surface with clean water from the top to bottom. Use a sponge and clean with mild dish soap and water. Immediately rinse any "run down" to lower parts of the railing. Do not allow dish soap to collect or "puddle" on surfaces. Immediately rinse entire section with clean water. It is very important the dish soap does not dry on the surface. Air or wipe dry with a soft, lint free cloth. For stubborn, water-soluble debris, repeat steps above until clean.
- In coastal areas, it is recommended that you frequently spray your railing with water to reduce accumulations of salt and dirt.



# Independence® Aluminum Railing by Master Halco

## Transferable Limited Lifetime Warranty

### WHO IS COVERED:

- The limited lifetime warranty covers single-family residential properties only. This limited warranty extends to the original purchaser and one (1) individual transferee as specified herein.
- A twenty (20) year limited warranty covers any other type of building or property including those owned by corporations, governmental agencies, partnerships, trusts, religious organizations, schools, condominiums, homeowner associations, cooperative housing arrangements and apartment buildings. The warranty period will be twenty (20) years following the original date of Product purchase.

**WHAT IS COVERED:** Master Halco warrants that its aluminum railing products ("Product") will be free from defects in material and workmanship for the warranty period. This limited warranty is valid beginning on the date of Product purchase.

Master Halco warrants the Product against peeling, flaking, rotting, chipping, cracking, blistering, splintering, corrosion and rusting, structural damage due to weather influences, or abnormal discoloration/fading\* under normal atmosphere and weather conditions; fungal decay or wood boring insects.

*\*After prolonged exposure to outdoor environments, all products will experience some gradual fading over time and is considered normal (up to a standard variation determined by Delta E color measurement, not to exceed Delta 5). Degrees of fading vary depending on geographical location, air pollution, exposure and other factors.*

**WHAT THIS WARRANTY DOES NOT COVER:** This limited warranty does not cover damage resulting from misuse, abuse, improper storage or handling, improper installation, other aluminum products and accessories that are not manufactured by Master Halco, or manufactured for specific use in aluminum railing applications; impact of foreign objects, fire, earthquake, flood, lightning, hail, hurricane, tornado, high winds or other casualty or act of God; movements, distortion, collapse or settling of ground or structure on which the railing is installed; pollutants and chemicals including pool and ice removal chemicals; staining from foreign substances; exposure to salt water if proper care and maintenance is not adhered to. This limited warranty does not cover costs of removal or disposal of product, or reinstallation of replacement product.

**WHAT MASTER HALCO DOES TO REMEDY THE PROBLEM:** Should your Master Halco product prove defective under warranty, visit the website or call the phone number listed below. Master Halco requires written notice or phone call within thirty (30) days of discovering the defect and you must show original proof of purchase receipt. You will be required to provide to Master Halco pictures and/or samples of the defective Product. If it is determined by Master Halco, in its sole discretion, the Product has a manufacturer defect in material or workmanship, Master Halco will replace with new or equivalent products; labor is not included in warranty. If the Product is discontinued, Master Halco will repair or replace the Product with a product in comparable quality or price range.

Master Halco reserves the right to discontinue or modify any of its products, including the color of its products without notice to the purchaser. Master Halco does not warrant that any replacement material will match or be identical to the original Product as replacement products may vary in color or gloss in comparison to the original Product as a result of normal weathering.

**TRANSFeree COVERAGE:** Limited lifetime warranty coverage will be extended to one (1) transferee with the following limitations: the one (1) transfer shall only be from residential homeowner (original Product purchaser) to a second homeowner. After a transfer, the warranty is valid twenty (20) years from the date of the original purchase.

The twenty (20) year limited warranty for commercial installations cannot be transferred.

**REGISTRATION:** To activate this warranty, fill out the product registration form on the website listed below, or mail a completed registration card to Master Halco. Registration of Product must be within thirty (30) days from date of Product purchase for warranty to be valid.

Except as expressly set forth in this warranty, Master Halco HEREBY EXPRESSLY DISCLAIMS ANY REPRESENTATION, WARRANTY, PROMISE, GUARANTEE OR OTHER ASSURANCE OF ANY KIND, EXPRESS OR IMPLIED, ORAL OR WRITTEN, STATUTORY OR OTHERWISE, RELATING TO THE PRODUCT. STATE LAW WILL DETERMINE THE PERIOD OF TIME FOLLOWING THE SALE THAT YOU MAY SEEK A REMEDY UNDER THE IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

NO DISTRIBUTOR, DEALER OR OTHER PERSON IS AUTHORIZED BY MASTER HALCO TO CHANGE THIS WARRANTY OR TO MAKE ANY ADDITIONAL REPRESENTATION, WARRANTY, PROMISE, GUARANTEE OR OTHER ASSURANCE ON BEHALF OF MASTER HALCO RELATING TO THE PRODUCT. THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS WHICH VARY STATE TO STATE.

**LIMITATION OF LIABILITY:** THE REMEDIES DESCRIBED ABOVE ARE YOUR SOLE AND EXCLUSIVE REMEDIES AND MASTER HALCO'S ENTIRE LIABILITY FOR ANY BREACH OF THIS LIMITED WARRANTY. MASTER HALCO'S LIABILITY SHALL UNDER NO CIRCUMSTANCES EXCEED THE ACTUAL AMOUNT PAID BY YOU FOR THE DEFECTIVE PRODUCT, NOR SHALL MASTER HALCO BE LIABLE FOR ANY CONSEQUENTIAL, INCIDENTAL, SPECIAL OR PUNITIVE DAMAGES OR LOSSES, WHETHER DIRECT OR INDIRECT. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU. THIS WARRANTY IS VALID ONLY IN THE UNITED STATES AND CANADA.

This warranty is effective for products purchased after January 1, 2020.

This warranty can also be found online at: [www.MasterHalco.com/warranty/](http://www.MasterHalco.com/warranty/)

To register your railing online, go to: [www.MasterHalco.com/warranty/](http://www.MasterHalco.com/warranty/)

In case of a warranty claim, call 1-888-643-3623 or email [Inquiries@MasterHalco.com](mailto:Inquiries@MasterHalco.com)